### **CAD-COLOR® Glitter Printable Heat Transfer Vinyl**

#### **Application Instructions**



#### **►** Application Instructions

Time: 12 seconds

**Temperature:** 302°F/150°C

**Pressure:** Medium

Peel: Hot

## Hotronix<sup>®</sup> 360 IQ<sup>™</sup> Hat Press

Time: 45 seconds

**Upper:** 280°F

Lower: 320°F

**Pressure:** Medium

Peel: Warm/Cold

Cover 1/8" Foam Sheet: Pad

#### Print/Cut Instructions

- Print and cut your design in positive form on the media side of the material
- 2. Once dry, weed away excess material
- Mask the weeded design, smoothing out any air bubbles
- 4. Lift the mask to expose the vinyl adhesive from the backing
- 5. Position the masked design on the garment for heat application

# Material/Fabric Compatibility

100% Cotton 100% Polyester Cotton/Poly Blends



Machine wash inside-out using mild detergent.
Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

## **Storage**

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

## **Cutter Guidelines**

Cutter	Blade	Force	Offset	Speed
Roland VS- 300i	45°	140- 160g	.25	20cm/s

**Note:** Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.