

CAD-COLOR® SuperTEK® Sublistop™ Printable Heat Transfer Vinyl

Application Instructions

Application Instructions

Time:	Tack for 5 seconds, peel warm, cover and seal 5 seconds.
Temperature:	280-300°F/ 138-150°C
Pressure:	Medium (#6 on Hotronix)

Heated Lower Platen Application

Upper:	250°F
Lower:	320°F
Time:	12-15 seconds (depending on thickness of garment)
Pressure:	Medium

Print/Cut Instructions

1. Print and cut your design in positive form on the media side of the material
2. Once dry, weed away excess material
3. Mask the weeded design, smoothing out any air bubbles
4. Lift the mask to expose the vinyl adhesive from the backing
5. Position the masked design on the garment for heat application

Material/Fabric Compatibility

100% Cotton
100% Polyester
100% Preshrunk Cotton
Cordura®
Cotton/Poly Blends
Leather
Lycra®/Spandex Blends
Neoprene
Nylon

Care Instructions

We recommend COLD wash only for this product. Machine wash inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

 **Cutter Guidelines**

Cutter	Blade	Force	Offset	Speed
Roland GX-24	45°	80- 100g	.25	30cm/s
Roland VP- 300	45°	80- 100g	.25	30cm/s
Roland SP- 300	45°	80- 100g	.25	30cm/s
Roland XC- 540	45°	80- 100g	.25	30cm/s

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.
