

CAD-COLOR® Express Print® Printable Heat Transfer Vinyl

Application Instructions

1 Application Instructions

Time:	15-20 seconds
Temperature:	300°F/149°C
Pressure:	Medium
Peel:	Wait 5 Seconds, Peel Warm

Hotronix® 360 IQ™ Hat Press

Time:	45 seconds
Upper:	280°F
Lower:	320°F
Pressure:	Medium
Peel:	Warm/Cold
Cover Sheet:	1/8" Foam Pad

Print/Cut Instructions

1. Print and cut your design in positive form on the media side of the material
2. Once dry, weed away excess material
3. Mask the weeded design, smoothing out any air bubbles
4. Lift the mask to expose the vinyl adhesive from the backing
5. Position the masked design on the garment for heat application

Material/Fabric Compatibility

100% Cotton
100% Polyester
100% Preshrunk Cotton
Cotton/Poly Blends
Lycra®/Spandex Blends

Care Instructions

Machine wash inside-out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Cutter Guidelines

Cutter	Blade	Force	Offset	Speed
Roland GS-24	45°	80- 100g	.25	30cm/s
Roland VP- 300	45°	80- 100g	.25	30cm/s

Note: Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

